USER MANUAL

Xavier 3KW
INVERTER / CHARGER

Table Of Contents

ABOUT THIS MANUAL

Purpose

This manual describes the assembly, installation, operation and troubleshooting of this unit. Please read this manual carefully before installations and operations. Keep this manual for future reference.

Scope

This manual provides safety and installation guidelines as well as information on tools and wiring.

SAFETY INSTRUCTIONS

⚠️ **WARNING: This chapter contains important safety and operating instructions. Read and keep this manual for future reference.**

1. Before using the unit, read all instructions and cautionary markings on the unit, the batteries and all appropriate sections of this manual.
2. **CAUTION** --To reduce risk of injury, charge only deep-cycle lead acid type rechargeable batteries. Other types of batteries may burst, causing personal injury and damage.
3. Do not disassemble the unit. Take it to a qualified service center when service or repair is required. Incorrect re-assembly may result in a risk of electric shock or fire.
4. To reduce risk of electric shock, disconnect all wirings before attempting any maintenance or cleaning. Turning off the unit will not reduce this risk.
5. **CAUTION** – Only qualified personnel can install this device with battery.
6. **NEVER** charge a frozen battery.
7. For optimum operation of this inverter/charger, please follow required spec to select appropriate cable size. It's very important to correctly operate this inverter/charger.
8. Be very cautious when working with metal tools on or around batteries. A potential risk exists to drop a tool to spark or short circuit batteries or other electrical parts and could cause an explosion.
9. Please strictly follow installation procedure when you want to disconnect AC or DC terminals. Please refer to INSTALLATION section of this manual for the details.
10. One piece of 150A fuse is provided as over-current protection for the battery supply.
11. GROUNDING INSTRUCTIONS -This inverter/charger should be connected to a permanent grounded wiring system. Be sure to comply with local requirements and regulation to install this inverter.
12. NEVER cause AC output and DC input short circuited. Do NOT connect to the mains when DC input short circuits.
13. **Warning!!** Only qualified service persons are able to service this device. If errors still persist after following troubleshooting table, please send this inverter/charger back to local dealer or service center for maintenance.
14. **WARNING:** Because this inverter is non-isolated, only three types of PV modules are acceptable: single crystalline, poly crystalline with class A-rated and CIGS modules. To avoid any malfunction, do not connect any PV modules with possible current leakage to the inverter. For example, grounded PV modules will cause current leakage to the inverter. When using CIGS modules, please be sure NO grounding.
15. **CAUTION:** It's requested to use PV junction box with surge protection. Otherwise, it will cause damage on inverter when lightning occurs on PV modules.

INTRODUCTION

This is a multi-function inverter/charger, combining functions of inverter, solar charger and battery charger to offer uninterruptible power support with portable size. Its comprehensive LCD display offers user-configurable and easy-accessible button operation such as battery charging current, AC/solar charger priority, and acceptable input voltage based on different applications.

Features

- Pure sine wave inverter
- Inverter running without battery
- Configurable input voltage range for home appliances and personal computers via LCD setting
- Configurable battery charging current based on applications via LCD setting
- Configurable AC/Solar Charger priority via LCD setting
- Compatible to mains voltage or generator power
- Auto restart while AC is recovering
- Overload/ Over temperature/ short circuit protection
- Smart battery charger design for optimized battery performance
- Cold start function

Basic System Architecture

The following illustration shows basic application for this inverter/charger. It also includes following devices to have a complete running system:

- Generator or Utility.
- PV modules

Consult with your system integrator for other possible system architectures depending on your requirements.

This inverter can power all kinds of appliances in home or office environment, including motor-type appliances such as tube light, fan, refrigerator and air conditioner.
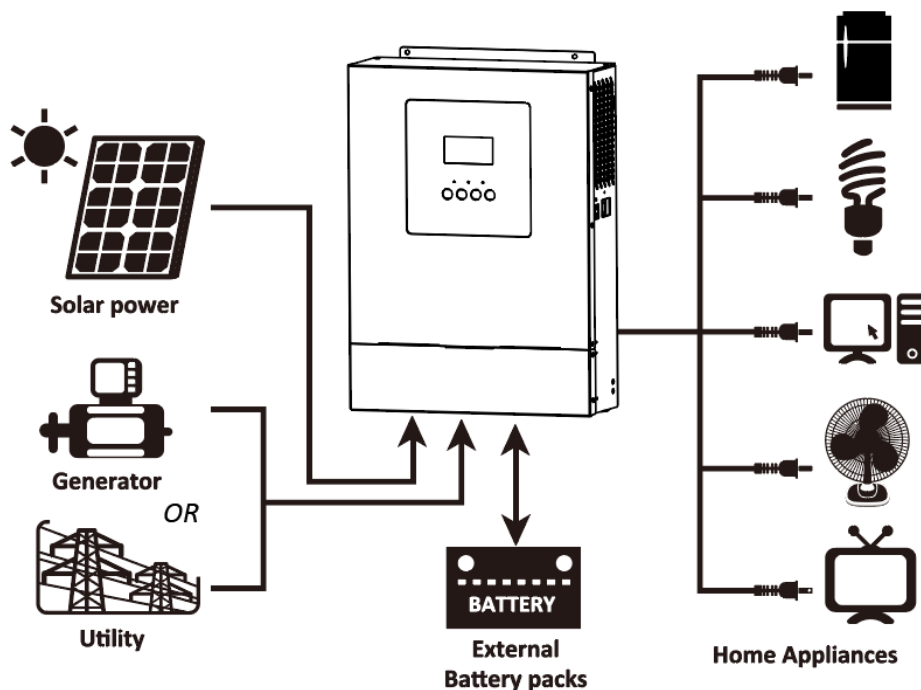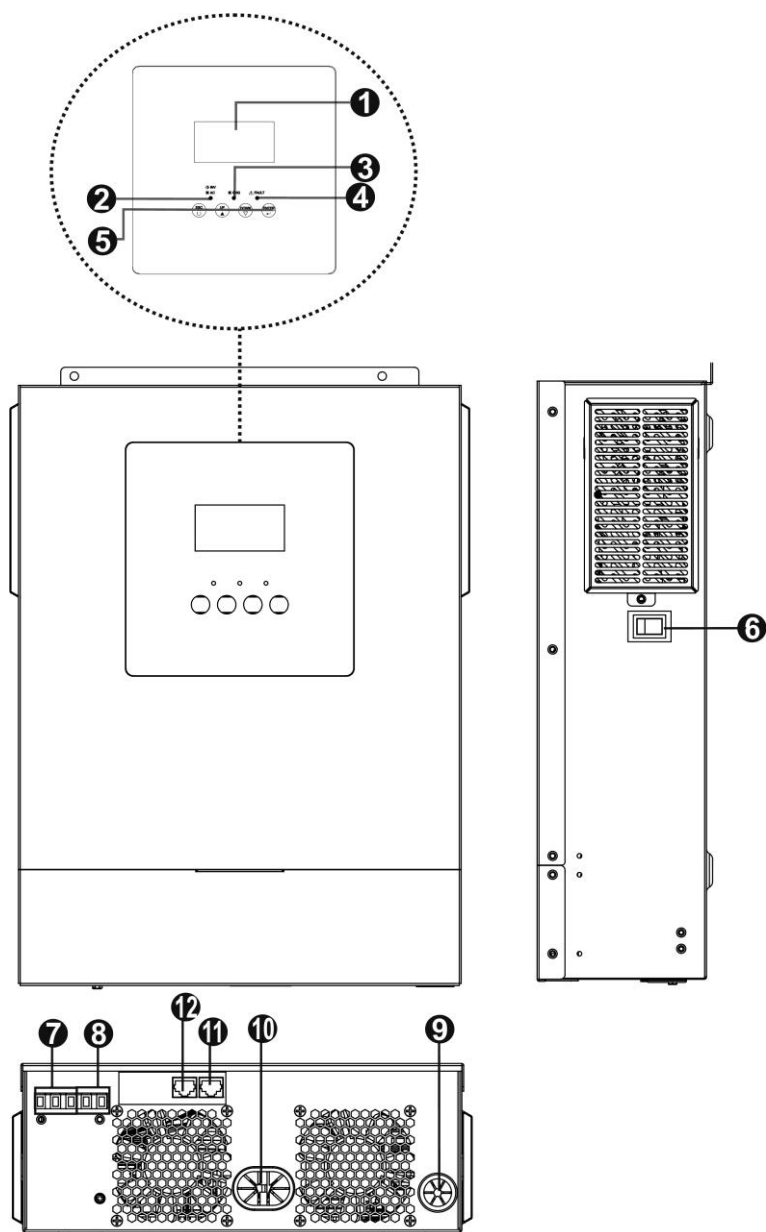

Figure 1 Hybrid Power System

Product Overview

1. LCD display

2. Status indicator

3. Charging indicator

4. Fault indicator

5. Function buttons

6. Power on/off switch

7. AC input

8. AC output

9. PV input

10. Battery input

11. RS-232 communication port

12. BMS communication port

INSTALLATION

Unpacking and Inspection

Before installation, please inspect the unit. Be sure that nothing inside the package is damaged. You should have received the following items inside of package:

- The unit x 1
- User manual x 1
- Communication cable x 1
- Ring terminal for Ground x 1
- Software CD x 1

Preparation

Before connecting all wirings, please take off bottom cover by removing screws as shown below.
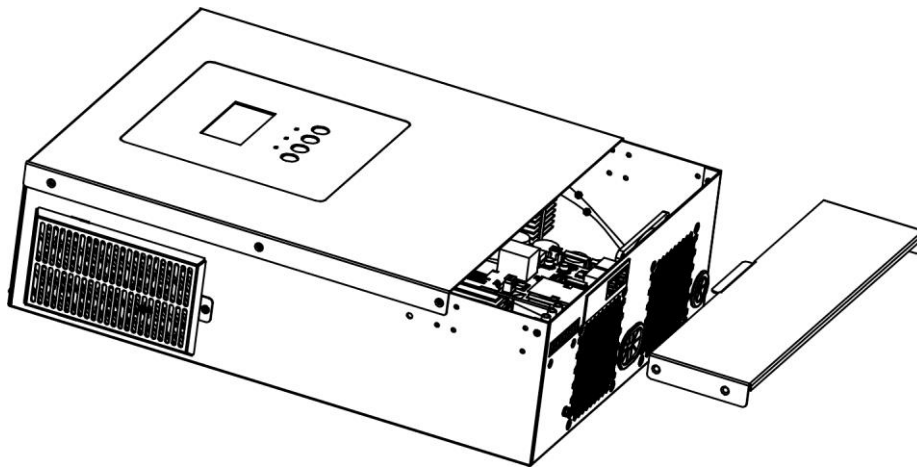

Mounting the Unit

Consider the following points before selecting where to install:

- Do not mount the inverter on flammable construction materials.
- Mount on a solid surface
- Install this inverter at eye level in order to allow the LCD display to be read at all times.
- For proper air circulation to dissipate heat, allow a clearance of approx. 20 cm to the side and approx. 50 cm above and below the unit.
- The ambient temperature should be between 0°C and 55°C to ensure optimal operation.
- The recommended installation position is to be adhered to the wall vertically.
- Be sure to keep other objects and surfaces as shown in the diagram to guarantee sufficient heat dissipation and to have enough space for removing wires.
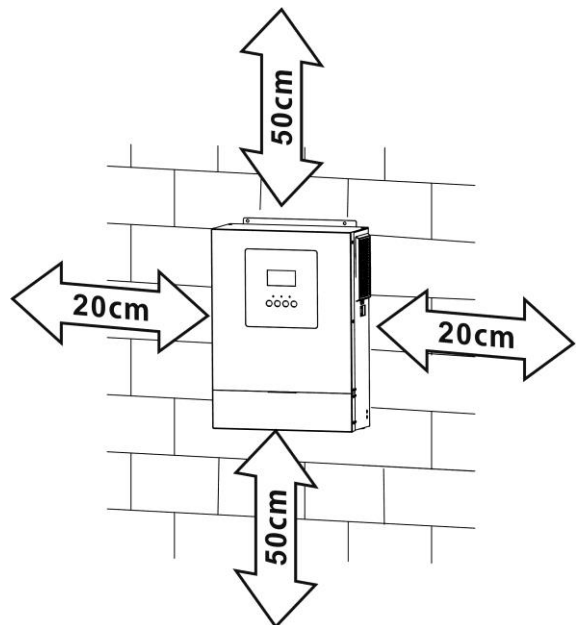
⚠ **SUITABLE FOR MOUNTING ON CONCRETE OR OTHER NON-COMBUSTIBLE SURFACE ONLY.**

Install the unit by screwing two screws. It's recommended to use M4 or M5 screws.
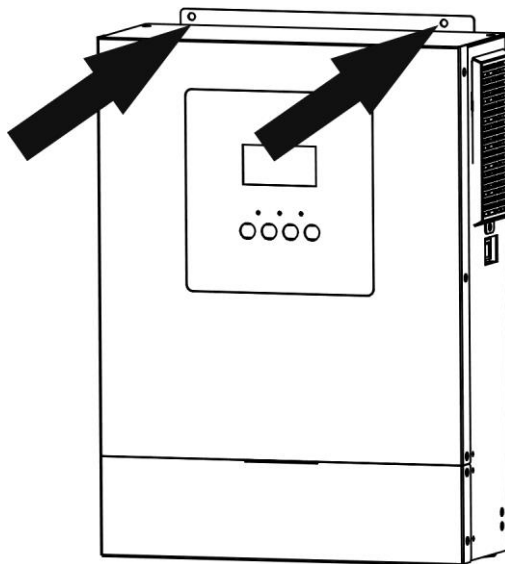
Battery Connection

This model can be operated without battery connection. Connect to battery if necessary.

CAUTION: For safety operation and regulation compliance, it's requested to install a separate DC over-current protector or disconnect device between battery and inverter. It may not be requested to have a disconnect device in some applications, however, it's still requested to have over-current protection installed. Please refer to typical amperage in below table as required fuse or breaker size.

**WARNING!** All wiring must be performed by a qualified personnel.
WARNING! It's very important for system safety and efficient operation to use appropriate cable for battery connection. To reduce risk of injury, please use the proper recommended cable as below.

Recommended battery cable size:

Model	Wire Size	Cable (mm^2)	Torque value (max)
Xavier 3KW	1 x 2AWG	35	2 Nm

Please follow below steps to implement battery connection:

1. For Xavier 3KW models, assemble battery ring terminal based on recommended battery cable and terminal size. Recommended dimensions for ring terminal is D (8.4 mm) and L (39.2 mm).
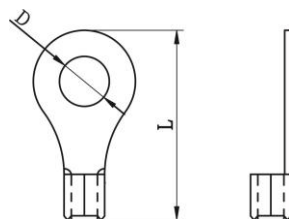
2. Connect all battery packs as below chart. It is recommend to connect at least 100Ah capacity battery.
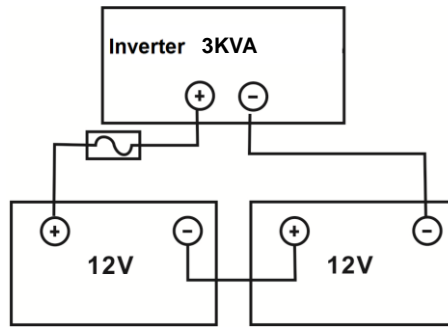
3. For Xavier 3KW model, apply ring terminals to battery wires and secure it to the battery terminal block with the bolts properly tightened.   Refer to battery cable size for torque value. Make sure polarity at both the battery and the inverter is correctly connected and ring terminals are secured to the battery terminals.
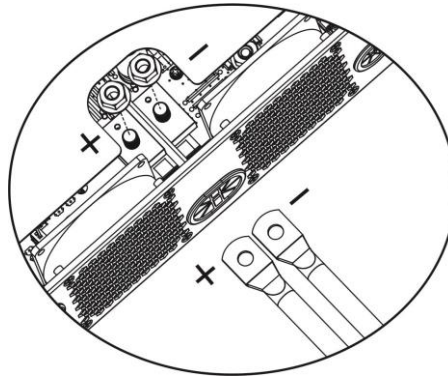
⚠	**WARNING: Shock Hazard** Installation must be performed with care due to high battery voltage in series.

⚠	**CAUTION!!** Do not place anything between inverter terminals and the ring terminals. Otherwise, overheating may occur. **CAUTION!!** Do not apply anti-oxidant substance on the terminals before terminals are securely tightened. **CAUTION!!** Before making the final DC connection or closing DC breaker/disconnector, be sure positive (+) must be connected to positive (+) and negative (-) must be connected to negative (-).

AC Input/Output Connection

CAUTION!! Before connecting to AC input power source, please install a **separate** AC breaker between inverter and AC input power source. This will ensure the inverter can be securely disconnected during maintenance and fully protected from over current of AC input. The recommended spec of AC breaker is 20A.

CAUTION!! There are two terminal blocks with "IN" and "OUT" markings. Please do NOT mis-connect input and output connectors.

WARNING! All wiring must be performed by a qualified personnel.

WARNING! It's very important for system safety and efficient operation to use appropriate cable for AC input connection. To reduce risk of injury, please use the proper recommended cable size as below.

Suggested cable requirement for AC wires

Model	Gauge	Cable (mm²)	Torque Value
Xavier 3KW	14 AWG	2.5	0.6 Nm

Please follow below steps to implement AC input/output connection:

1. Before making AC input/output connection, be sure to open DC protector or disconnector first.
2. Remove insulation sleeve 10mm for six conductors. And shorten phase L and neutral conductor N 3 mm.
3. Insert AC input wires according to polarities indicated on terminal block and tighten the terminal screws. Be sure to connect PE protective conductor (⏚) first.

    ⏚ **→Ground (yellow-green)**
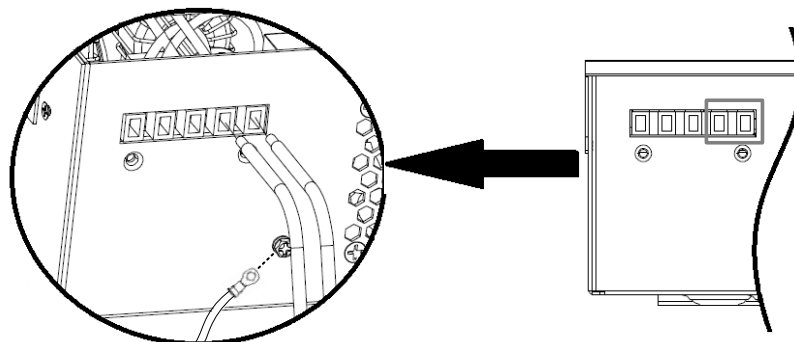   **L→LINE (brown or black)**
    N→Neutral (blue)
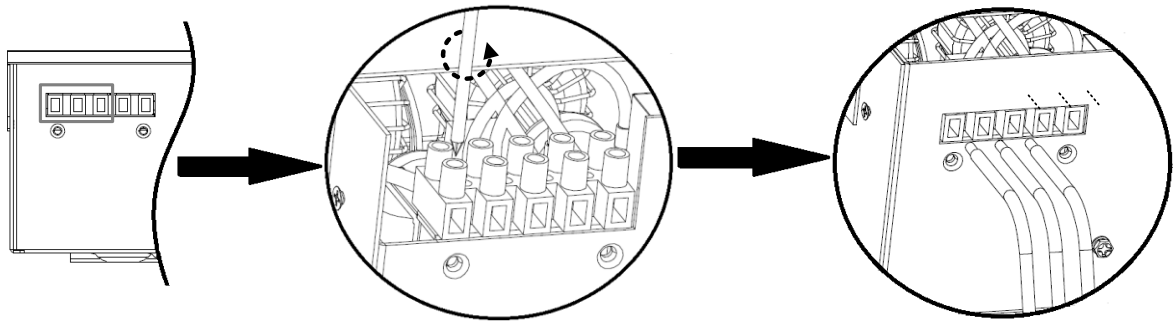
⚠	**WARNING:** Be sure that AC power source is disconnected before attempting to hardwire it to the unit.

4. Then, insert AC output wires according to polarities indicated on terminal block and tighten terminal screws. Be sure to connect PE protective conductor (⏚) first.

    ⏚ **→Ground (yellow-green)**
    L→LINE (brown or black)
    N→Neutral (blue)

5. Make sure the wires are securely connected.

CAUTION: Appliances such as air conditioner are required at least 2~3 minutes to restart because it's required to have enough time to balance refrigerant gas inside of circuits. If a power shortage occurs and recovers in a short time, it will cause damage to your connected appliances. To prevent this kind of damage, please check manufacturer of air conditioner if it's equipped with time-delay function before installation. Otherwise, this inverter/charger will trig overload fault and cut off output to protect your appliance but sometimes it still causes internal damage to the air conditioner.

CAUTION: Before connecting to PV modules, please install **separately** a DC circuit breaker between inverter and PV modules.

WARNING! It's very important for system safety and efficient operation to use appropriate cable for PV module connection. To reduce risk of injury, please use the proper recommended cable size as below.

Wire Size	Cable (mm^2)	Torque value (max)
1 x 12AWG	4	1.2 Nm

WARNING: Because this inverter is non-isolated, only three types of PV modules are acceptable: single crystalline, poly crystalline with class A-rated and CIGS modules.
To avoid any malfunction, do not connect any PV modules with possible current leakage to the inverter. For example, grounded PV modules will cause current leakage to the inverter. When using CIGS modules, please be sure NO grounding.

CAUTION: It's requested to use PV junction box with surge protection. Otherwise, it will cause damage on inverter when lightning occurs on PV modules.

PV Module Selection:
When selecting proper PV modules, please be sure to consider below parameters:
1. Open circuit Voltage (Voc) of PV modules not exceeds max. PV array open circuit voltage of inverter.
2. Open circuit Voltage (Voc) of PV modules should be higher than min. battery voltage.

| INVERTER MODEL	Xavier 3KW
Max. PV Array Open Circuit Voltage	450Vdc
PV Array MPPT Voltage Range	30~400Vdc

Take 325Wp PV module as an example. After considering above two parameters, the recommended module configurations are listed as below table.

Solar Panel Spec. (reference) - 325Wp - Vmp: 33.6Vdc - Imp: 9.68A - Voc: 41.1Vdc - Isc: 10.2A - Cells: 120	SOLAR INPUT	Q'ty of panels	Total input power
	(Min in serial: 2 pcs, max. in serial: 10 pcs)		
	2 pcs in serial	2 pcs	650W
	4 pcs in serial	4 pcs	1300W
	8 pcs in serial	8 pcs	2600W
	10 pcs in serial	10 pcs	3000W

PV Module Wire Connection
Please follow below steps to implement PV module connection:
1. Remove insulation sleeve 10 mm for positive and negative conductors.
2. Suggest to put bootlace ferrules on the end of positive and negative wires with a proper crimping tool.
3. Check correct polarity of wire connection from PV modules and PV input connectors. Then, connect positive pole (+) of connection wire to positive pole (+) of PV input connector. Connect negative pole (-) of connection wire to negative pole (-) of PV input connector. Screw two wires tightly in clockwise direction.
   Recommended tool: 4mm blade screwdriver
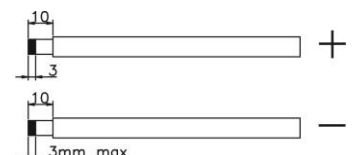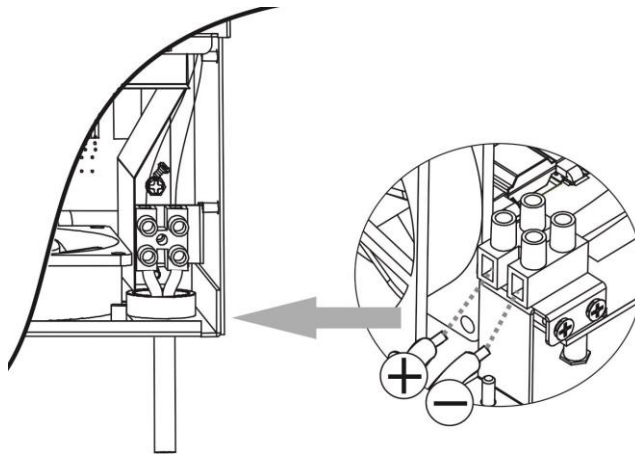
Final Assembly

After connecting all wirings, please put bottom cover back by screwing screws as shown below.
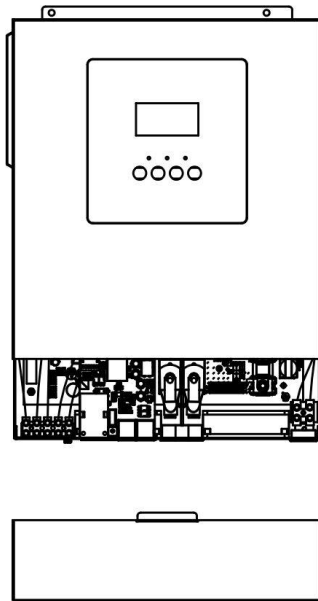
Communication Options

Serial Connection

Please use the supplied serial cable to connect between the inverter and your PC. Install the monitoring software from the bundled CD and follow the on-screen instructions to complete your installation. For detailed software operation, refer to the software user manual on the bundled CD.

Wi-Fi Connection

This unit is equipped with a Wi-Fi transmitter. Wi-Fi transmitter can enable wireless communication between off-grid inverters and monitoring platform. Users can access and control the monitored inverter with downloaded APP. You may find "Crown Monitor" app from the Apple® Store or Google® Play Store. All data loggers and parameters are saved in iCloud. For quick installation and operation, please check Appendix B.
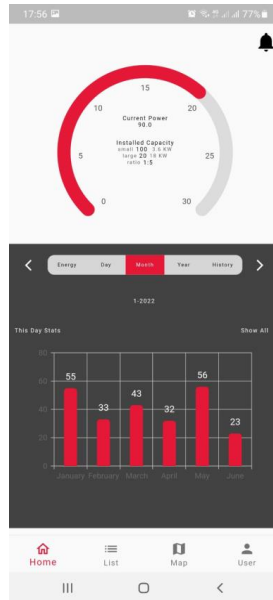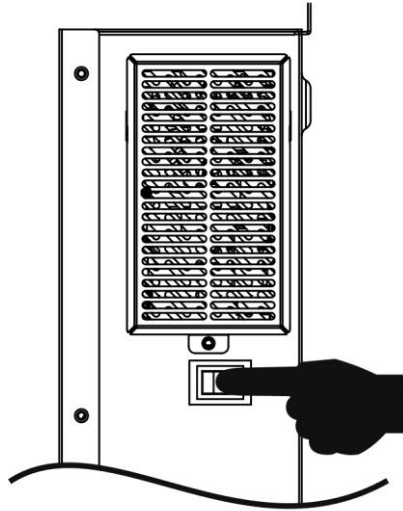
BMS Communication

It is recommended to purchase a special communication cable if you are connecting to Lithium-Ion battery banks. Please refer to Appendix B- BMS Communication Installation for details.

OPERATION

Power ON/OFF

Side view of unit

Once the unit has been properly installed and the batteries are connected well, simply press On/Off switch (located on the button of the case) to turn on the unit.
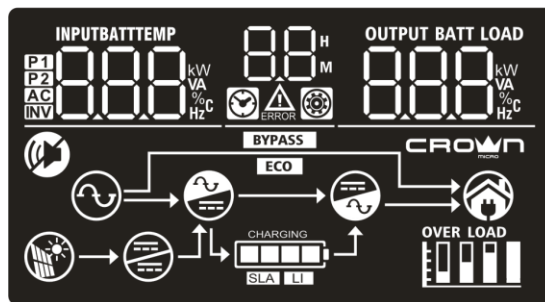
Operation and Display Panel

The operation and display panel, shown in below chart, is on the front panel of the inverter. It includes three indicators, four function keys and a LCD display, indicating the operating status and input/output power information.

LCD display

LED indicators
Function keys
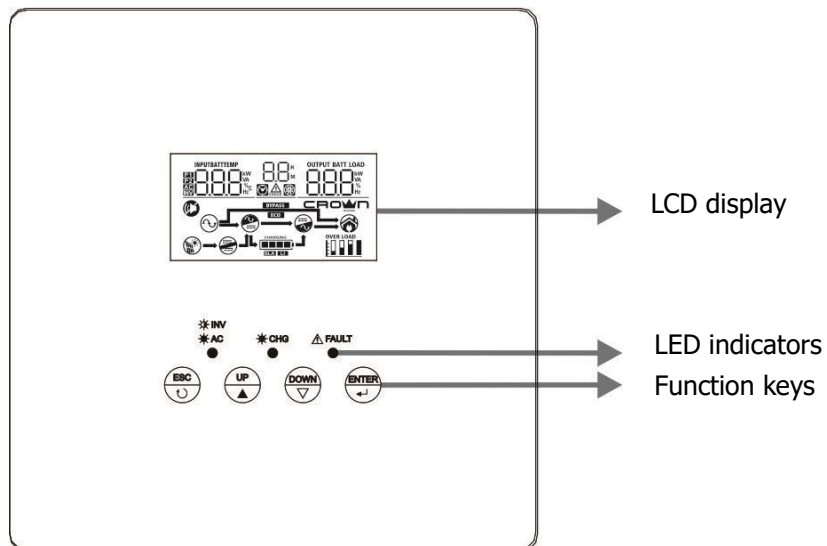
Function Keys

Function Key	Description
ESC	To exit setting mode
UP	To go to previous selection
DOWN	To go to next selection
ENTER	To confirm the selection in setting mode or enter setting mode

LCD Display Icons

Icon	Function description
Input Source Information	
AC	Indicates the AC input.
P1	Indicates the PV input
INPUTBATT (7-segment display kW/VA/%/Hz/C)	Indicate input voltage, input frequency, PV voltage, charger current, charger power, battery voltage.
Configuration Program and Fault Information	
(7-segment display with ⚙ icon)	Indicates the setting programs.
(7-segment display with ⚠ ERROR icon)	Indicates the warning and fault codes. Warning: ⚠ flashing with warning code. Fault: ERROR lighting with fault code
Output Information	
OUTPUT BATT LOAD (7-segment display kW/VA/%/Hz/C)	Indicate output voltage, output frequency, load percent, load in VA, load in Watt and discharging current.
Battery Information	
CHARGING (battery bar icon)	Indicates battery level by 0-24%, 25-49%, 50-74% and 75-100% in battery mode and charging status in line mode.

In AC mode, it will present battery charging status.

Status	Battery voltage	LCD Display
Constant Current mode / Constant Voltage mode	<2V/cell	4 bars will flash in turns.
	2 ~ 2.083V/cell	Bottom bar will be on and the other three bars will flash in turns.
	2.083 ~ 2.167V/cell	Bottom two bars will be on and the other two bars will flash in turns.
	> 2.167 V/cell	Bottom three bars will be on and the top bar will flash.
Floating mode. Batteries are fully charged.		4 bars will be on.

In battery mode, it will present battery capacity.		
Load Percentage	Battery Voltage	LCD Display
Load >50%	< 1.85V/cell	▪️
	1.85V/cell ~ 1.933V/cell	▪️▪️
	1.933V/cell ~ 2.017V/cell	▪️▪️▪️
	> 2.017V/cell	▪️▪️▪️▪️
Load < 50%	< 1.892V/cell	▪️
	1.892V/cell ~ 1.975V/cell	▪️▪️
	1.975V/cell ~ 2.058V/cell	▪️▪️▪️
	> 2.058V/cell	▪️▪️▪️▪️

Load Information

OVER LOAD	Indicates overload.			
(load icon)	Indicates the load level by 0-24%, 25-49%, 50-74% and 75-100%.			
	0%~24%	25%~49%	50%~74%	75%~100%

Mode Operation Information

(mains icon)	Indicates unit connects to the mains.
(PV panel icon)	Indicates unit connects to the PV panel.
BYPASS	Indicates load is supplied by utility power.
(charger icon)	Indicates the utility charger circuit is working.
(inverter icon)	Indicates the DC/AC inverter circuit is working.

Mute Operation

(mute icon)	Indicates unit alarm is disabled.

LCD Setting

After pressing and holding ENTER button for 3 seconds, the unit will enter setting mode. Press "UP" or "DOWN" button to select setting programs. And then, press "ENTER" button to confirm the selection or ESC button to exit.

Setting Programs:
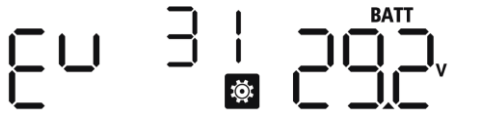
Program	Description	Selectable option	
00	Exit setting mode	Escape `00 ESC`	
01	Output source priority: To configure load power source priority	Utility first (default) `01 Uti`	Utility will provide power to the loads as first priority. Solar and battery energy will provide power to the loads only when utility power is not available.
		Solar first `01 SOL`	Solar energy provides power to the loads as first priority. If solar energy is not sufficient to power all connected loads, Utility energy will supply power to the loads at the same time.
		SBU priority `01 SbU`	Solar energy provides power to the loads as first priority. If solar energy is not sufficient to power all connected loads, battery energy will supply power to the loads at the same time. Utility provides power to the loads only when battery voltage drops to either low-level warning voltage or the setting point in program 12.
02	Maximum charging current: To configure total charging current for solar and utility chargers. (Max. charging current = utility charging current + solar charging current)	60A (default) `02 60ᴀ`	Setting range is from 10A to 120A. Increment of each click is 10A.
03	AC input voltage range	Appliances (default) `03 APL`	If selected, acceptable AC input voltage range will be within 90-280VAC.
		UPS `03 UPS`	If selected, acceptable AC input voltage range will be within 170-280VAC.
05	Battery type	AGM (default) `05 AGn`	Flooded `05 FLd`

		User-Defined ⬚5 ☀ USE	If "User-Defined" is selected, battery charge voltage and low DC cut-off voltage can be set up in program 26, 27 and 29.
		Pylontech battery ⬚5 ☀ PYL	If selected, programs of 02, 26, 27 and 29 will be automatically set up. No need for further setting.
		WECO battery ⬚5 ☀ uEC	If selected, programs of 02, 12, 26, 27 and 29 will be auto-configured per battery supplier recommended. No need for further adjustment.
		Soltaro battery ⬚5 ☀ SOL	If selected, programs of 02, 26, 27 and 29 will be automatically set up. No need for further setting.
05	Battery type	LIA-protocol compatible battery ⬚5 ☀ LI A	Select "LIA" if using Lithium battery compatible to CAN protocol. If selected, programs of 02, 26, 27 and 29 will be automatically set up. No need for further setting.
		LIb-protocol compatible battery ⬚5 ☀ LI b	Select "LIb" if using Lithium battery compatible to RS485 protocol. If selected, programs of 02, 26, 27 and 29 will be automatically set up. No need for further setting.
		3rd party Lithium battery ⬚5 ☀ LI C	Select "LIC" if using Lithium battery not listed above. If selected, programs of 02, 26, 27 and 29 will be automatically set up. No need for further setting. Please contact the battery supplier for installation procedure.
06	Auto restart when overload occurs	Restart disable (default) ⬚6 ☀ Lrd	Restart enable ⬚6 ☀ LrE
07	Auto restart when over temperature occurs	Restart disable (default) ⬚7 ☀ trd	Restart enable ⬚7 ☀ trE
09	Output frequency	50Hz (default) ⬚9 ☀ 50 Hz	60Hz ⬚9 ☀ 60 Hz

10	Output voltage	220V `IO 220ᵥ`	230V (default) `IO 230ᵥ`
		240V `IO 240ᵥ`	
11	Maximum utility charging current Note: If setting value in program 02 is smaller than that in program in 11, the inverter will apply charging current from program 02 for utility charger.	40A (default) `11 40A`	Setting range is 2A, then from 10A to 80A. Increment of each click is 10A.

12	Setting voltage point back to utility source when selecting "SBU" (SBU priority) in program 01.	23.0V (default)
		`12 ⬡`
		
		`BATT`
		`23.0ᵥ`
			Setting range is from 22V to 25.5V. Increment of each click is 0.5V.

13	Setting voltage point back to battery mode when selecting "SBU" (SBU priority) in program 01.	Battery fully charged
		`13 ⬡`
		
		`BATT`
		`FUL ᵥ`
			27V (default)
			`13 ⬡`
			
			`BATT`
			`27.0ᵥ`

		Setting range is from 24V to 29V. Increment of each click is 0.5V.	
16	Charger source priority: To configure charger source priority	If this inverter/charger is working in Line, Standby or Fault mode, charger source can be programmed as below:	
		Solar first `16 CSO`	Solar energy will charge battery as first priority. Utility will charge battery only when solar energy is not available.
		Solar and Utility (default) `16 SNU`	Solar energy and utility will charge battery at the same time.
		Only Solar `16 OSO`	Solar energy will be the only charger source no matter utility is available or not.
		If this inverter/charger is working in Battery mode, only solar energy can charge battery. Solar energy will charge battery if it's available and sufficient.	
18	Alarm control	Alarm on (default) `18 bON`	Alarm off `18 bOF`

19	Auto return to default display screen	Return to default display screen (default) 19 ESP	If selected, no matter how users switch display screen, it will automatically return to default display screen (Input voltage /output voltage) after no button is pressed for 1 minute.
		Stay at latest screen 19 tEP	If selected, the display screen will stay at latest screen user finally switches.
20	Backlight control	Backlight on (default) 20 LON	Backlight off 20 LOF
22	Beeps while primary source is interrupted	Alarm on (default) 22 AON	Alarm off 22 AOF
23	Overload bypass: When enabled, the unit will transfer to line mode if overload occurs in battery mode.	Bypass disable (default) 23 bYd	Bypass enable 23 bYE
25	Record Fault code	Record enable (default) 25 FEN	Record disable 25 FdS
26	Bulk charging voltage (C.V voltage)	Default setting: 28.2V Cu 26 28.2ᵛ BATT	If self-defined is selected in program 5, this program can be set up. Setting range is from 25.0V to 31.0V. Increment of each click is 0.1V.
27	Floating charging voltage	Default setting: 27.0V FLu 27 27.0ᵛ BATT	If self-defined is selected in program 5, this program can be set up. Setting range is from 25.0V to 31.0V. Increment of each click is 0.1V.
29	Low DC cut-off voltage	Default setting: 21.0V COu 29 21.0ᵛ BATT	If self-defined is selected in program 5, this program can be set up. Setting range is from 21.0V to 24.0V. Increment of each click is 0.1V. Low DC cut-off voltage will be fixed to setting value no matter what percentage of load is connected.
30	Battery equalization	Battery equalization 30 EEN	Battery equalization disable (default) 30 EdS
		If "Flooded" or "User-Defined" is selected in program 05, this program can be set up.	

31	Battery equalization voltage	Default setting: 29.2V EU 31 29.2 BATT V	
		Setting range is from 25.0V to 31.5V for Xavier 3KW model. Increment of each click is 0.1V.	
33	Battery equalized time	60min (default) 33 60	Setting range is from 5min to 900min. Increment of each click is 5min.
34	Battery equalized timeout	120min (default) 34 120	Setting range is from 5min to 900 min. Increment of each click is 5 min.
35	Equalization interval	30days (default) 35 30d	Setting range is from 0 to 90 days. Increment of each click is 1 day
36	Equalization activated immediately	Enable 36 AEN	Disable (default) 36 AdS
		If equalization function is enabled in program 30, this program can be set up. If "Enable" is selected in this program, it's to activate battery equalization immediately and LCD main page will shows "E9". If "Disable" is selected, it will cancel equalization function until next activated equalization time arrives based on program 35 setting. At this time, "E9" will not be shown in LCD main page.	
38	Solar energy feeds to the grid (It's requested to enter password)	Solar feeds to the grid disable(default) 38 diS	Solar feeds to the grid enable 38 ENA

Display Setting

The LCD display information will be switched in turns by pressing "UP" or "DOWN" key. The selectable information is switched as below order: input voltage, input frequency, PV voltage, charging current, charging power, battery voltage, output voltage, output frequency, load percentage, load in Watt, load in VA, load in Watt, DC discharging current, main CPU Version.

Selectable information	LCD display
Input voltage/Output voltage (Default Display Screen)	Input Voltage=230V, output voltage=230V INPUT 230V OUTPUT 230V
Input frequency	Input frequency=50Hz INPUT 50.0Hz OUTPUT 230V
PV voltage	PV voltage=260V INPUT 260V OUTPUT 230V
PV current	PV current = 2.5A INPUT 2.5A OUTPUT 230V
PV power	PV power = 500W INPUT 500W OUTPUT 230V

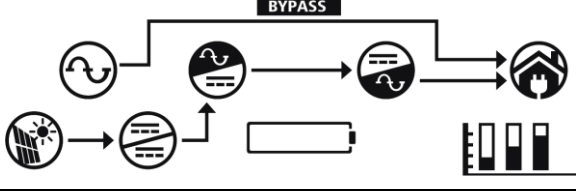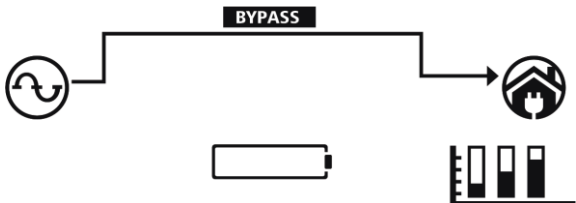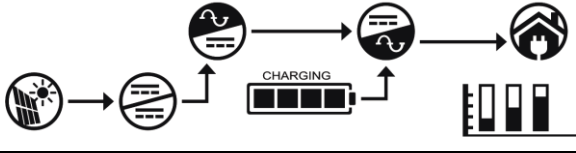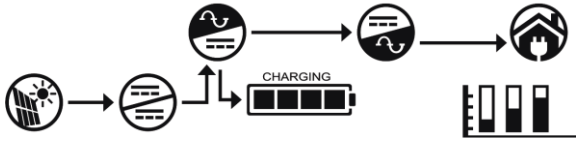|	
Charging current	AC and PV charging current=50A PV charging current=50A AC charging current=50A
Charging power	AC and PV charging power=500W PV charging power=500W AC charging power=500W
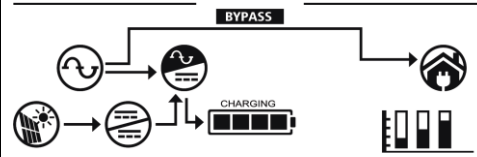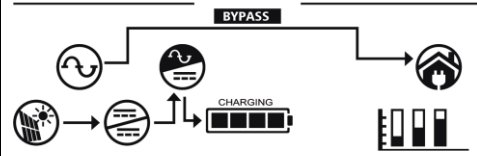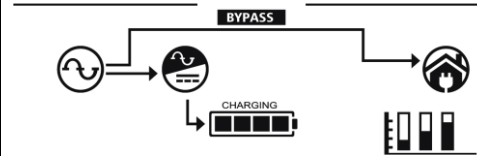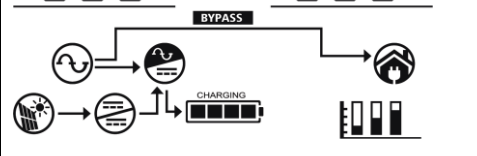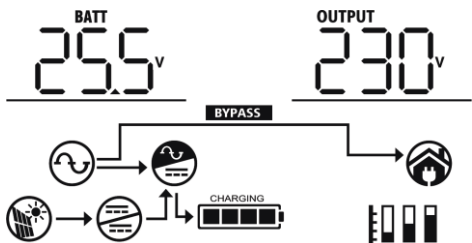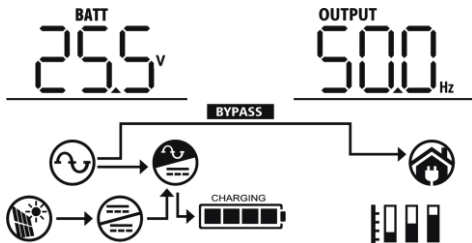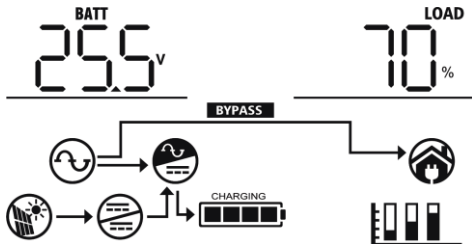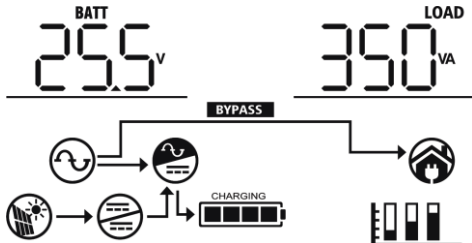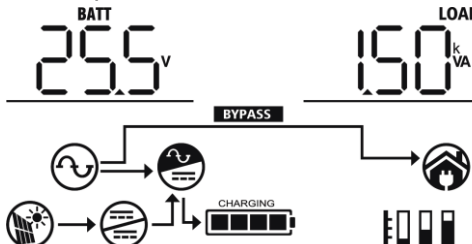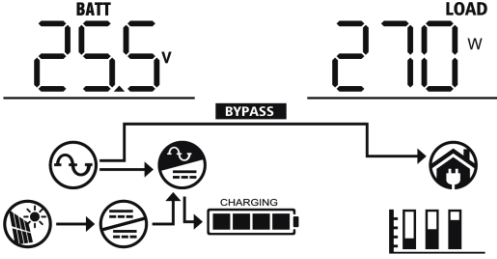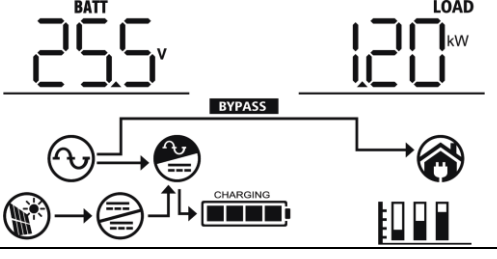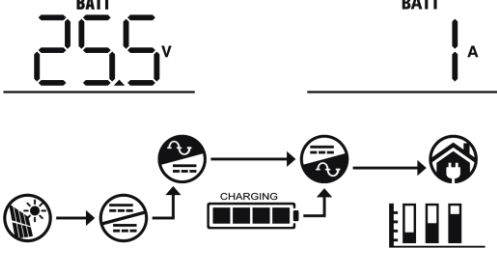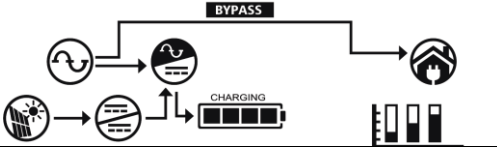
20
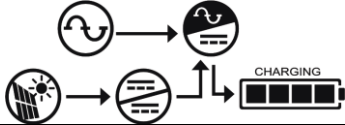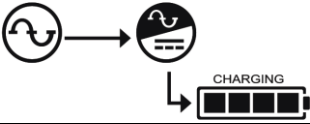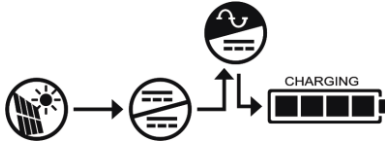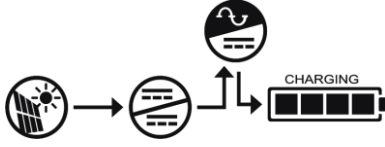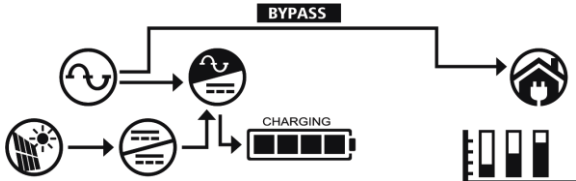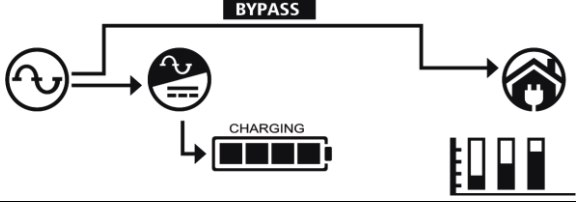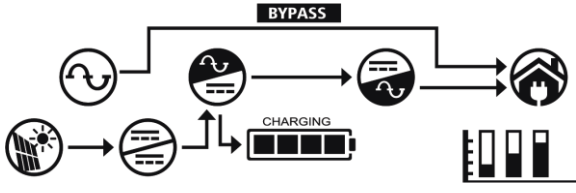
Battery voltage and output voltage	Battery voltage=25.5V, output voltage=230V
Output frequency	Output frequency=50Hz
Load percentage	Load percent=70%
Load in VA	When connected load is lower than 1kVA, load in VA will present xxxVA like below chart. When load is larger than 1kVA (≧1KVA), load in VA will present x.xkVA like below chart.

Load in Watt	When load is lower than 1kW, load in W will present xxxW like below chart. When load is larger than 1kW (≧1KW), load in W will present x.xkW like below chart.
Battery voltage/DC discharging current	Battery voltage=25.5V, discharging current=1A
Main CPU version checking	Main CPU version 00014.04

Operating Mode Description

Operation mode	Description	LCD display
Standby mode **Note:** *Standby mode: The inverter is not turned on yet but at this time, the inverter can charge battery without AC output.	No output is supplied by the unit but it still can charge batteries.	Charging by utility and PV energy. Charging by utility. Charging by PV energy. No charging.
Fault mode Note: *Fault mode: Errors are caused by inside circuit error or external reasons such as over temperature, output short circuited and so on.	PV energy and utility can charge batteries.	Charging by utility and PV energy. Charging by utility. Charging by PV energy. No charging.

Operation mode	Description	LCD display
Line Mode	The unit will provide output power from the mains. It will also charge the battery at line mode.	Charging by utility and PV energy.
		Charging by utility.
	The unit will provide output power from the mains. It will also charge the battery at line mode.	If "solar first" is selected as output source priority and solar energy is not sufficient to provide the load, solar energy and the utility will provide the loads and charge the battery at the same time.
		If "solar first" is selected as output source priority and battery is not connected, solar energy and the utility will provide the loads.
		Power from utility.
Battery Mode	The unit will provide output power from battery and PV power.	Power from battery and PV energy.
		PV energy will supply power to the loads and charge battery at the same time.

Battery Mode	The unit will provide output power from battery and PV power.	Power from battery only.
		Power from PV energy only.

Battery Equalization Description

Equalization function is added into charge controller. It reverses the buildup of negative chemical effects like stratification, a condition where acid concentration is greater at the bottom of the battery than at the top. Equalization also helps to remove sulfate crystals that might have built up on the plates. If left unchecked, this condition, called sulfation, will reduce the overall capacity of the battery. Therefore, it's recommended to equalize battery periodically.

● **How to Apply Equalization Function**

You must enable battery equalization function in monitoring LCD setting program 30 first. Then, you may apply this function in device by either one of following methods:

1. Setting equalization interval in program 35.
2. Active equalization immediately in program 36.

● **When to Equalize**

In float stage, when the setting equalization interval (battery equalization cycle) is arrived, or equalization is active immediately, the controller will start to enter Equalize stage.
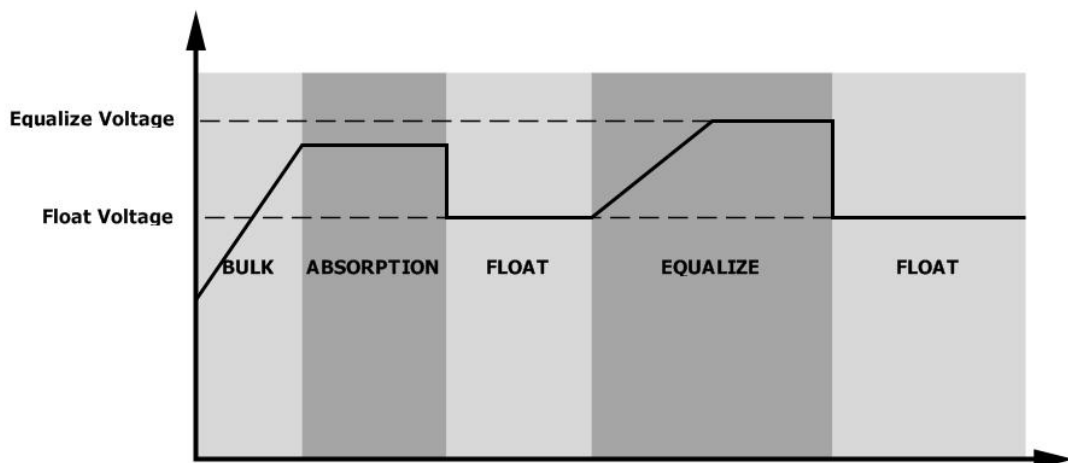

● **Equalize charging time and timeout**

In Equalize stage, the controller will supply power to charge battery as much as possible until battery voltage raises to battery equalization voltage. Then, constant-voltage regulation is applied to maintain battery voltage at the battery equalization voltage. The battery will remain in the Equalize stage until setting battery equalized

time is arrived.
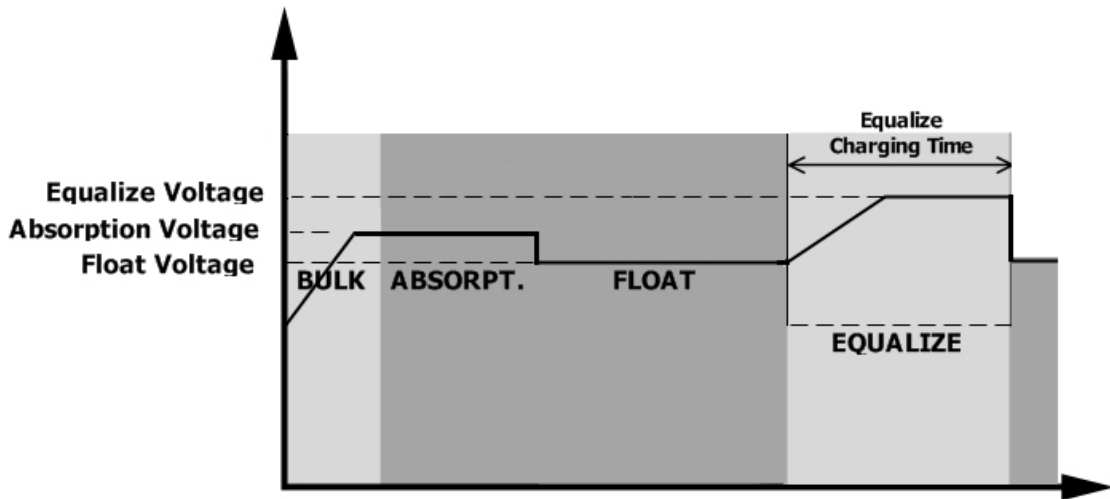
However, in Equalize stage, when battery equalized time is expired and battery voltage doesn't rise to battery equalization voltage point, the charge controller will extend the battery equalized time until battery voltage achieves battery equalization voltage. If battery voltage is still lower than battery equalization voltage when battery equalized timeout setting is over, the charge controller will stop equalization and return to float stage.
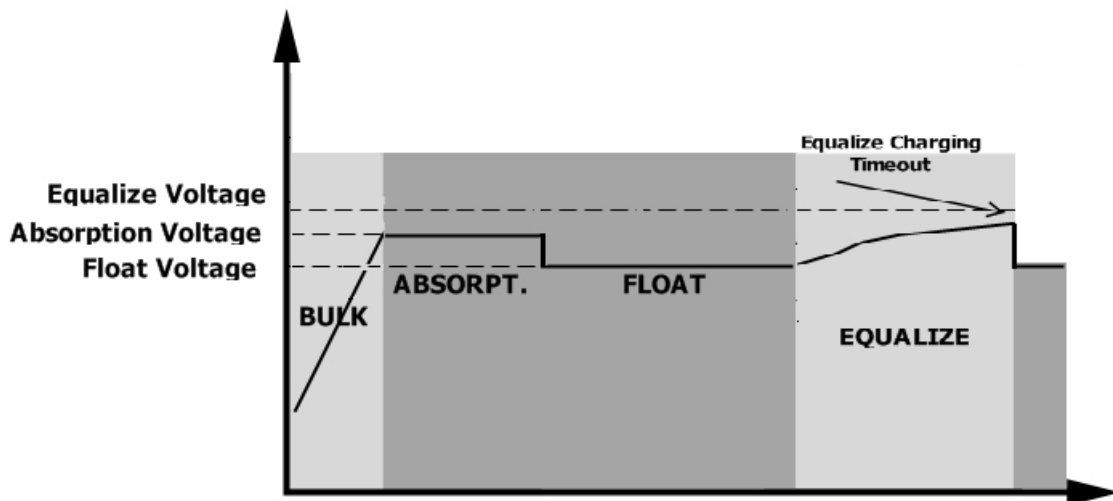
Fault Reference Code

Fault Code	Fault Event	Icon on
01	Fan is locked when inverter is off.	01 ERROR
02	Over temperature or NTC is not connected well.	02 ERROR
03	Battery voltage is too high	03 ERROR
04	Battery voltage is too low	04 ERROR
05	Output short circuited or over temperature is detected by internal converter components.	05 ERROR
06	Output voltage is too high.	06 ERROR
07	Overload time out	07 ERROR
08	Bus voltage is too high	08 ERROR
09	Bus soft start failed	09 ERROR
51	Over current or surge	51 ERROR
52	Bus voltage is too low	52 ERROR
53	Inverter soft start failed	53 ERROR
55	Over DC voltage in AC output	55 ERROR
57	Current sensor failed	57 ERROR
58	Output voltage is too low	58 ERROR
59	PV voltage is over limitation	59 ERROR

Warning Indicator

| Warning Code	Warning Event	Audible Alarm	Icon flashing
01	Fan is locked when inverter is on.	Beep three times every second	01 ⚠
02	Over temperature	None	02 ⚠
03	Battery is over-charged	Beep once every second	03 ⚠
04	Low battery	Beep once every second	04 ⚠
07	Overload	Beep once every 0.5 second	07 ⚠ OVER LOAD
10	Output power derating	Beep twice every 3 seconds	10 ⚠
15	PV energy is low.	Beep twice every 3 seconds	15 ⚠
16	High AC input (>280VAC) during BUS soft start	None	16 ⚠
E9	Battery equalization	None	E9 ⚠
bP	Battery is not connected	None	bP ⚠

# CLEARANCE AND MAINTENANCE FOR ANTI-DUST KIT

Overview

Every inverter is already installed with anti-dusk kit from factory. Inverter will automatically detect this kit and activate internal thermal sensor to adjust internal temperature. This kit also keeps dusk from your inverter and increases product reliability in harsh environment.

Clearance and Maintenance

Step 1: Please loosen the screw on the two sides of the inverter.
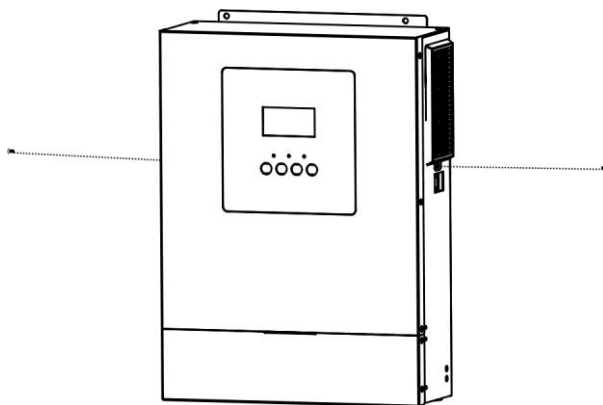
Step 2: Then, dustproof case can be removed and take out air filter foam as shown in below chart.
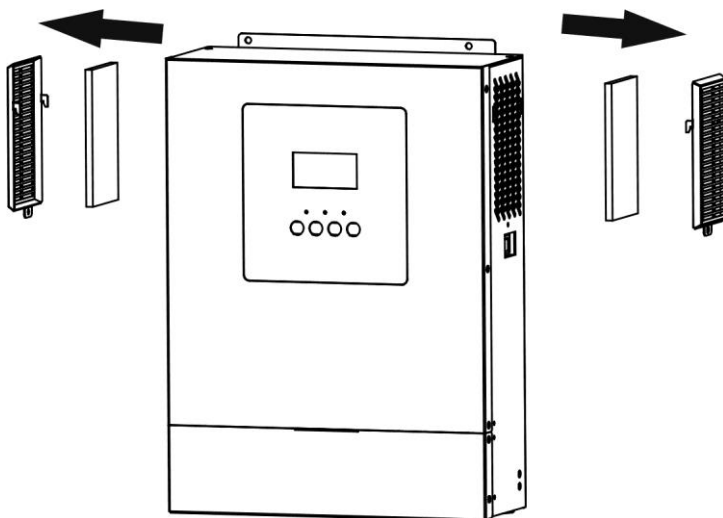
Step 3: Clean air filter foam and dustproof case. After clearance, re-assemble the dust-kit back to the inverter.

NOTICE: The anti-dust kit should be cleaned from dust every one month.

SPECIFICATIONS

Table 1 Line Mode Specifications
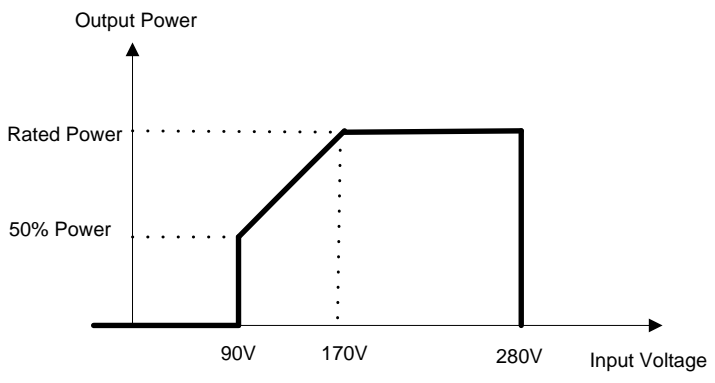
INVERTER MODEL	Xavier 3KW
Input Voltage Waveform	Sinusoidal (utility or generator)
Nominal Input Voltage	230Vac
Low Loss Voltage	170Vac±7V (UPS); 90Vac±7V (Appliances)
Low Loss Return Voltage	180Vac±7V (UPS); 100Vac±7V (Appliances)
High Loss Voltage	280Vac±7V
High Loss Return Voltage	270Vac±7V
Max AC Input Voltage	300Vac
Nominal Input Frequency	50Hz / 60Hz (Auto detection)
Low Loss Frequency	40±1Hz
Low Loss Return Frequency	42±1Hz
High Loss Frequency	65±1Hz
High Loss Return Frequency	63±1Hz
Output Short Circuit Protection	Circuit Breaker
Inrush Current (AC Input)	32A
Efficiency (Line Mode)	>95% (Rated R load, battery full charged)
Transfer Time	10ms typical (UPS); 20ms typical (Appliances)
Output power derating: When AC input voltage drops to 170V, the output power will be derated.	

Table 2 Inverter Mode Specifications

INVERTER MODEL	Xavier 3KW
Rated Output Power	3KVA/3KW
Output Voltage Waveform	Pure Sine Wave
Output Voltage Regulation	230Vac±5%
Output Frequency	50Hz
Peak Efficiency	93%
Overload Protection	5s@≥130% load; 10s@105%~130% load
Surge Capacity	2* rated power for 5 seconds
Power Factor Range	0.9 lead-0.9 lag
Max. Output Fault Current	26A
Max. Output Overcurrent Protection	26A
Nominal DC Input Voltage	24Vdc
Cold Start Voltage	23.0Vdc
Low DC Warning Voltage @ load < 50% @ load ≥ 50%	23.0Vdc 22.0Vdc
Low DC Warning Return Voltage @ load < 50% @ load ≥ 50%	23.5Vdc 23.0Vdc
Low DC Cut-off Voltage @ load < 50% @ load ≥ 50%	21.5Vdc 21.0Vdc
High DC Recovery Voltage	31Vdc
High DC Cut-off Voltage	32Vdc
No Load Power Consumption	<35W

Table 3 Charge Mode Specifications

Utility Charging Mode		
INVERTER MODEL		**Xavier 3KW**
Charging Algorithm		3-Step
AC Charging Current (Max)		80Amp (@$V_{I/P}$=230Vac)
Bulk Charging Voltage	**Flooded Battery**	29.2
	AGM / Gel Battery	28.2
Floating Charging Voltage		27Vdc
Charging Curve		
MPPT Solar Charging Mode		
INVERTER MODEL		**Xavier 3KW**
Max. PV Array Power		3000W
Nominal PV Voltage		240Vdc
Start-up Voltage		70Vdc +/- 10Vdc
PV Array MPPT Voltage Range		30~400Vdc (30V~60V with battery)
Max. PV Array Open Circuit Voltage		450Vdc
Isc PV		13Amp
Max Charging Current		100Amp

Table 4 General Specifications

INVERTER MODEL	Xavier 3KW
Protective Class	I
Ingress Protection	IP 21
Safety Certification	CE
Operating Temperature Range	-10°C to 50°C
Storage temperature	-15°C~ 60°C
Humidity	5% to 95% Relative Humidity (Non-condensing)
Dimension (D*W*H), mm	110 x 288 x 390
Net Weight, kg	7.2

TROUBLE SHOOTING

Problem	LCD/LED/Buzzer	Explanation / Possible cause	What to do
Mains exist but the unit works in battery mode.	Input voltage is displayed as 0 on the LCD and green LED is flashing.	Input protector is tripped	Check if AC breaker is tripped and AC wiring is connected well.
	Green LED is flashing.	Insufficient quality of AC power. (Shore or Generator)	1. Check if AC wires are too thin and/or too long. 2. Check if generator (if applied) is working well or if input voltage range setting is correct. (UPS→Appliance)
	Green LED is flashing.	Set "Solar First" as the priority of output source.	Change output source priority to Utility first.
When the unit is turned on, internal relay is switched on and off repeatedly.	LCD display and LEDs are flashing	Battery is disconnected.	Check if battery wires are connected well.
Buzzer beeps continuously and red LED is on.	Fault code 07	Overload error. The inverter is overload 105% and time is up.	Reduce the connected load by switching off some equipment.
		If PV input voltage is higher than specification, the output power will be derated. At this time, if connected loads is higher than derated output power, it will cause overload.	Reduce the number of PV modules in series or the connected load.
	Fault code 05	Output short circuited.	Check if wiring is connected well and remove abnormal load.
	Fault code 02	Internal temperature of inverter component is beyond spec. (check local agent for the details.)	Check whether the air flow of the unit is blocked or whether the ambient temperature is too high.
	Fault code 03	Battery is over-charged.	Return to repair center.
		The battery voltage is too high.	Check if spec and quantity of batteries are meet requirements.
	Fault code 01	Fan fault	Replace the fan.
	Fault code 06/58	Output abnormal (Inverter voltage below than 190Vac or is higher than 260Vac)	1. Reduce the connected load. 2. Return to repair center
	Fault code 08/09/53/57	Internal components failed.	Return to repair center.
	Fault code 51	Over current or surge.	Restart the unit, if the error happens again, please return to repair center.
	Fault code 52	Bus voltage is too low.	
	Fault code 55	Output voltage is unbalanced.	
	Fault code 59	PV input voltage is beyond the specification.	Reduce the number of PV modules in series.

# Appendix I: BMS Communication Installation

1. Introduction

If connecting to lithium battery, it is recommended to purchase a custom-made RJ45 communication cable. Please check with your dealer or integrator for details.

This custom-made RJ45 communication cable delivers information and signal between lithium battery and the inverter. These information are listed below:

- Re-configure charging voltage, charging current and battery discharge cut-off voltage according to the lithium battery parameters.
- Have the inverter start or stop charging according to the status of lithium battery.

2. Pin Assignment for BMS Communication Port

	Definition
PIN 1	RS232TX
PIN 2	RS232RX
PIN 3	RS485B
PIN 4	NC
PIN 5	RS485A
PIN 6	CANH
PIN 7	CANL
PIN 8	GND
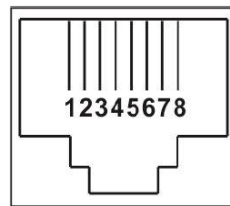
3. Lithium Battery Communication Configuration

LIO-4805/LIO-4810-150A

LIO-4805   LIO-4810-150A
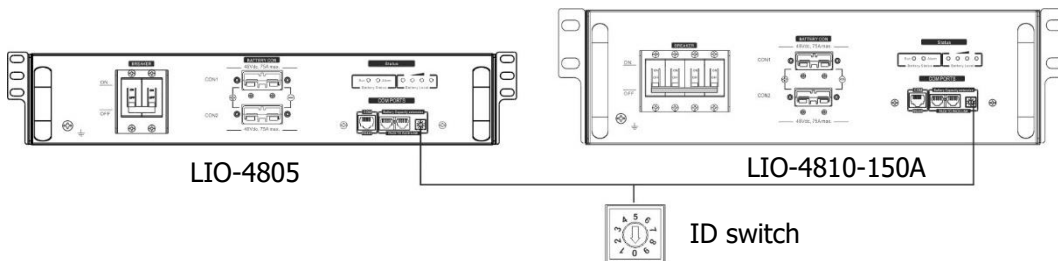
ID switch

LIO II-4810
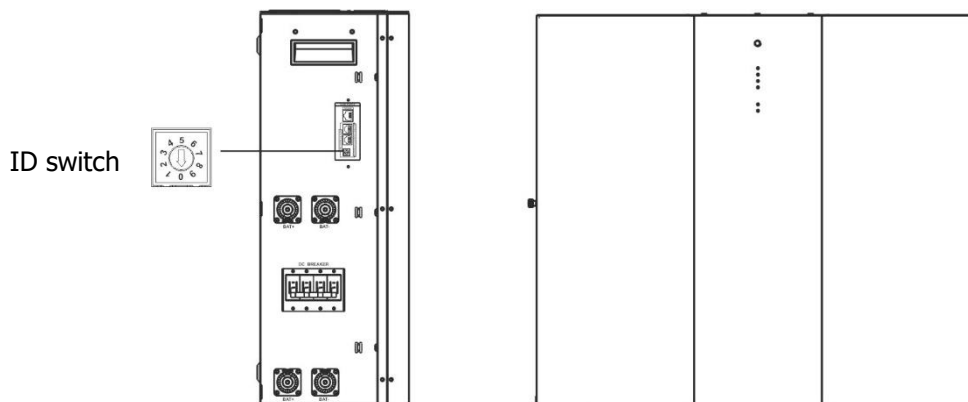
ID switch

ID Switch indicates the unique ID code for each battery module. It's required to assign an identical ID to each battery module for normal operation. We can set up the ID code for each battery module by rotating the PIN number on the ID switch. From number 0 to 9, the number can be random; no particular order. Maximum 10 battery modules can be operated in parallel.

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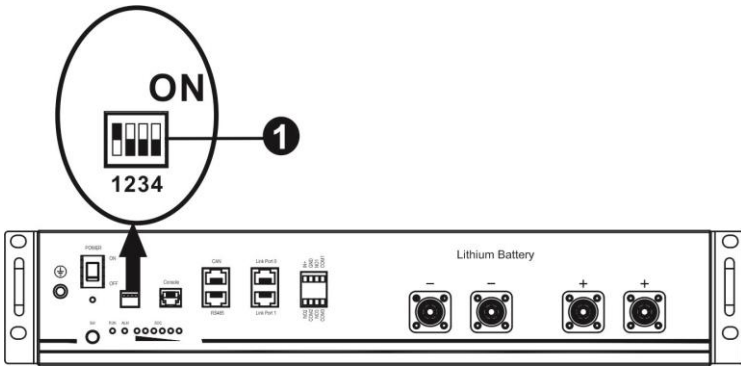
❶ Dip Switch: There are 4 Dip Switches that sets different baud rate and battery group address. If switch position is turned to the "OFF" position, it means "0". If switch position is turned to the "ON" position, it means "1".

Dip 1 is "ON" to represent the baud rate 9600.

Dip 2, 3 and 4 are reserved for battery group address.

Dip switch 2, 3 and 4 on master battery (first battery) are to set up or change the group address.

NOTE: "1" is upper position and "0" is bottom position.

Dip 1	Dip 2	Dip 3	Dip 4	Group address
1: RS485 baud rate=9600 **Restart to take effect**	0	0	0	Single group only. It's required to set up master battery with this setting and slave batteries are unrestricted.
	1	0	0	Multiple group condition. It's required to set up master battery on the first group with this setting and slave batteries are unrestricted.
	0	1	0	Multiple group condition. It's required to set up master battery on the second group with this setting and slave batteries are unrestricted.
	1	1	0	Multiple group condition. It's required to set up master battery on the third group with this setting and slave batteries are unrestricted.
	0	0	1	Multiple group condition. It's required to set up master battery on the fourth group with this setting and slave batteries are unrestricted.
	1	0	1	Multiple group condition. It's required to set up master battery on the fifth group with this setting and slave batteries are unrestricted.

NOTE: The maximum groups of lithium battery is 5 and for maximum number for each group, please check with battery manufacturer.

4. Installation and Operation

LIO-4805/LIO-4810-150A/ESS LIO II-4810

After ID no. is assigned for each battery module, please set up LCD panel in inverter and install the wiring connection as following steps.

Step 1: Use supplied RJ11 signal cable to connect into the extension port (P1 or P2).
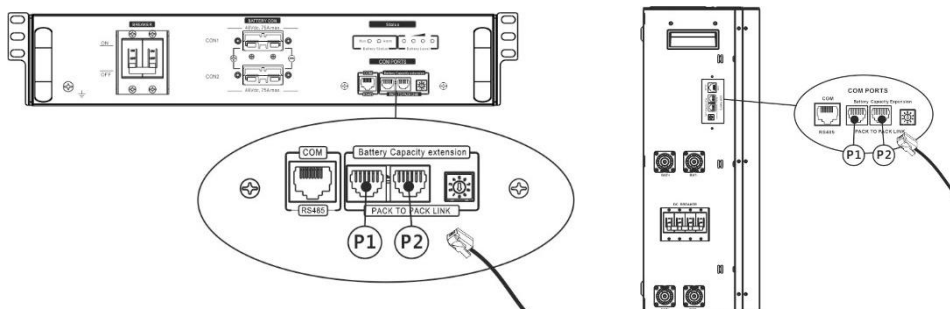
Step 2: Use supplied RJ45 cable (from battery module package) to connect inverter and Lithium battery.
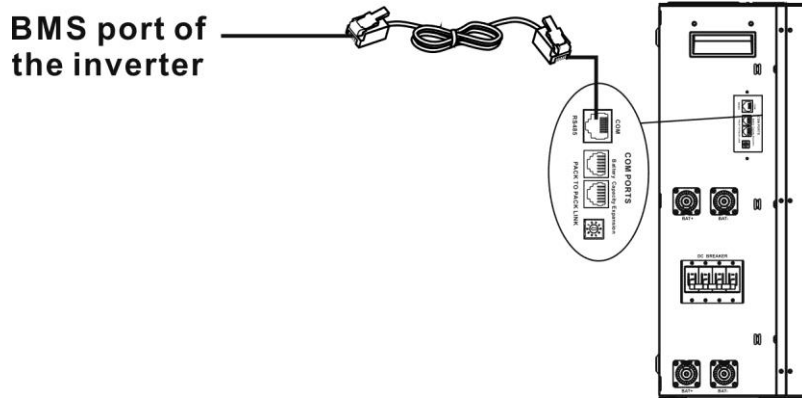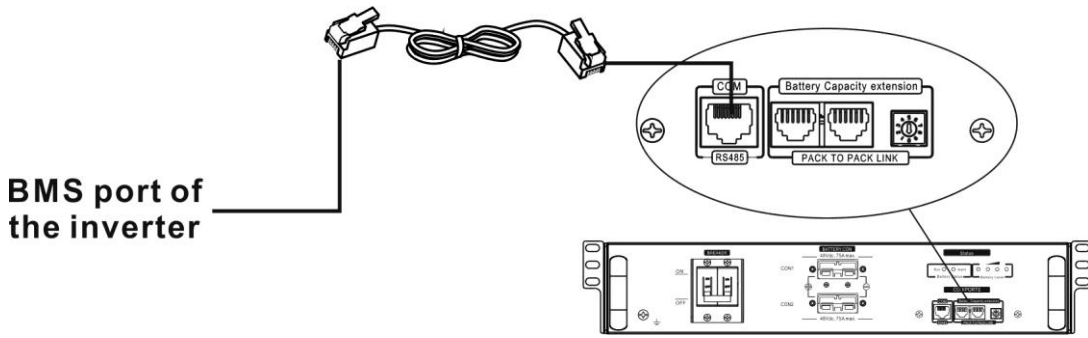
Note for parallel system:
1. Only support common battery installation.
2. Use custom-made RJ45 cable to connect any inverter (no need to connect to a specific inverter) and Lithium battery. Simply set this inverter battery type to "LIB" in LCD program 5. Others should be "USE".

Step 3: Turn the breaker switch "ON". Now, the battery module is ready for DC output.
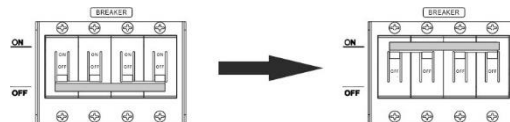
Step 4: Press Power on/off button on battery module for 5 secs, the battery module will start up.
*If the manual button cannot be approached, just simply turn on the inverter module. The battery module will be automatically turned on.

Step 5. Turn on the inverter.
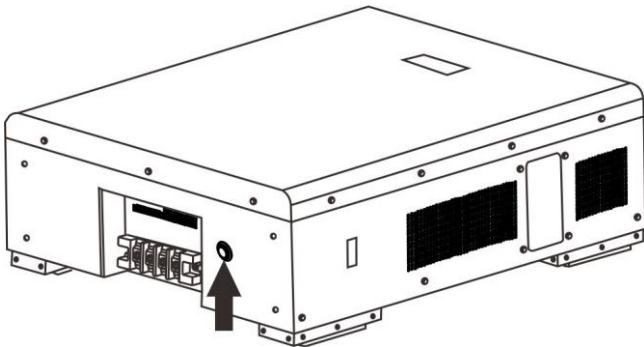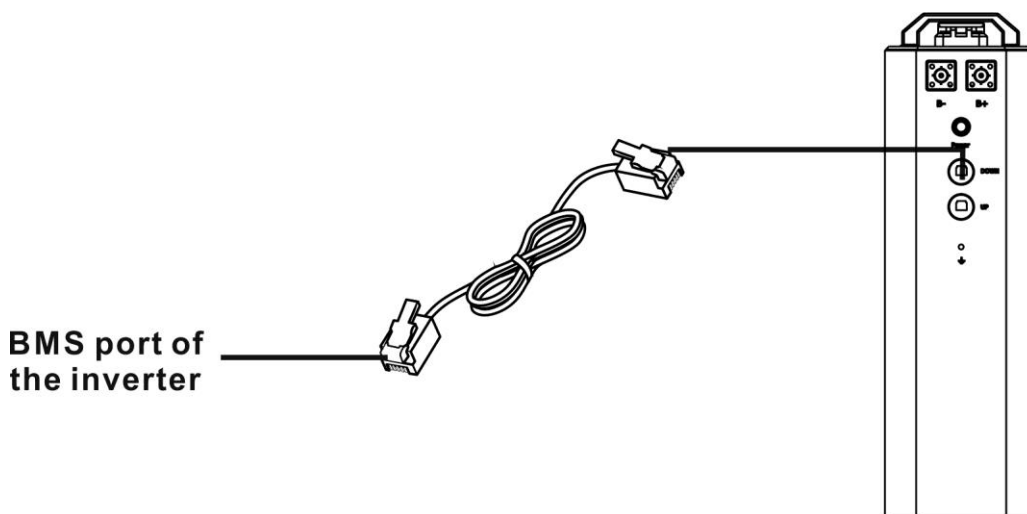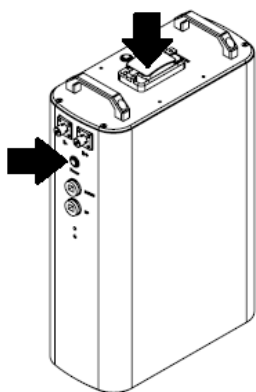Step 6. Be sure to select battery type as "LIB" in LCD program 5.

If communication between the inverter and battery is successful, the battery icon on LCD display will flash. Generally speaking, it will take longer than 1 minute to establish communication.

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After configuration, please install LCD panel with inverter and Lithium battery with the following steps.

Step 1. Use custom-made RJ45 cable to connect inverter and Lithium battery.
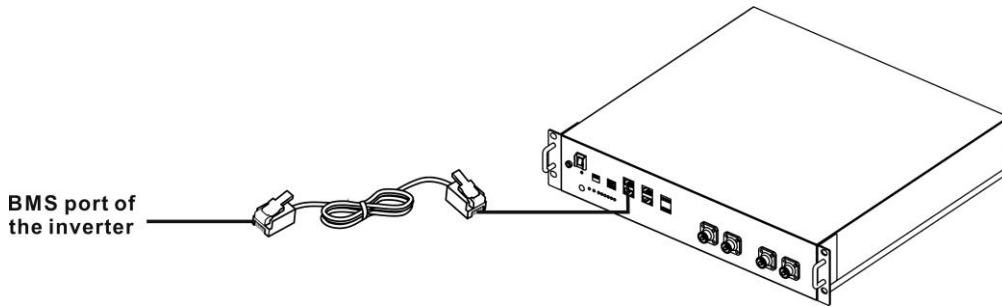
Step 2. Switch on Lithium battery.
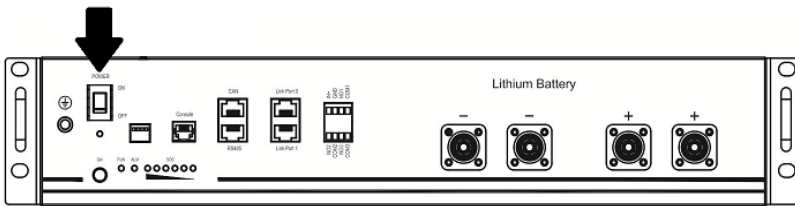
Step 3. Press more than three seconds to start Lithium battery. Output power is ready.
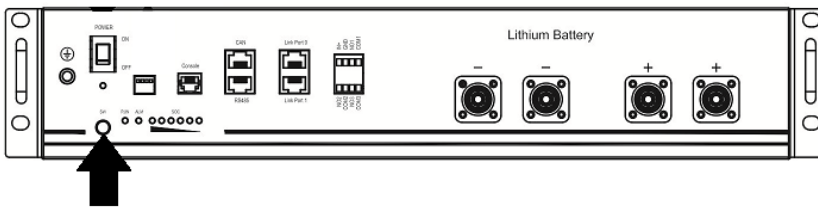
Step 4. Turn on the inverter.

Step 5. Be sure to select battery type as "PYL" in LCD program 5.

If communication between the inverter and battery is successful, the battery icon on LCD display will flash. Generally speaking, it will take longer than 1 minute to establish communication.

WECO

Step 1. Use a custom-made RJ45 cable to connect inverter and Lithium battery.
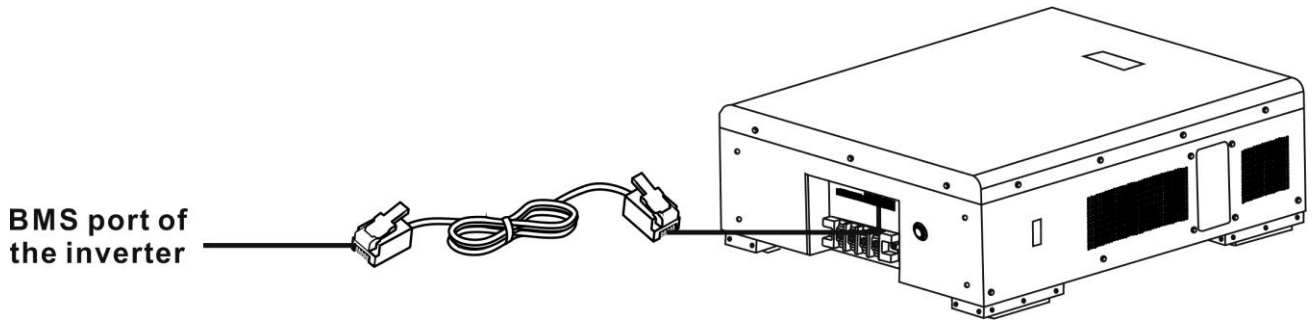
**BMS port of
the inverter**

Step 2. Switch on Lithium battery.

Step 3. Turn on the inverter.

Step 4. Be sure to select battery type as "WEC" in LCD program 5.

If communication between the inverter and battery is successful, the battery icon on LCD display will "flash". Generally speaking, it will take longer than 1 minute to establish communication.

SOLTARO

Step 1. Use a custom-made RJ45 cable to connect inverter and Lithium battery.

**BMS port of
the inverter**

Step 2. Open DC isolator and switch on Lithium battery.

Step 3. Turn on the inverter.

Step 4. Be sure to select battery type as "SOL" in LCD program 5.
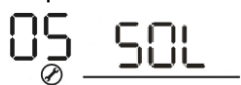
If communication between the inverter and battery is successful, the battery icon on LCD display will "flash". Generally speaking, it will take longer than 1 minute to establish communication.
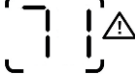
Active Function

This function is to activate lithium battery automatically while commissioning. After battery wiring and commissioning is successfully, if battery is not detected, the inverter will automatically activate battery if the inverter is powered on.

5. Code Reference

Related information code will be displayed on LCD screen. Please check inverter LCD screen for the operation.

Code	Description
60 ⚠	If battery status is not allowed to charge and discharge after the communication between the inverter and battery is successful, it will show code 60 to stop charging and discharging battery.
61 ⚠	Communication lost (only available when the battery type is setting as any type of lithium-ion battery.) ● After battery is connected, communication signal is not detected for 3 minutes, buzzer will beep. After 10 minutes, inverter will stop charging and discharging to lithium battery. ● Communication lost occurs after the inverter and battery is connected successfully, buzzer beeps immediately.
62 ⚠	Battery number is changed. It probably is because of communication lost between battery packs. Please check the cables between the batteries.
69 ⚠	If battery status is not allowed to charge after the communication between the inverter and battery is successful, it will show code 69 to stop charging battery.
70 ⚠	If battery status must be charged after the communication between the inverter and battery is successful, it will show code 70 to charge battery.
71 ⚠	If battery status is not allowed to discharge after the communication between the inverter and battery is successful, it will show code 71 to stop discharging battery.

Appendix B: The Wi-Fi Operation Guide in Remote Panel

1. Introduction

Wi-Fi module can enable wireless communication between off-grid inverters and monitoring platform. Users have complete and remote monitoring and controlling experience for inverters when combining Wi-Fi module with Crown Monitor App, available for both iOS and Android based device. All data loggers and parameters are saved in iCloud.

The major functions of this APP:

Delivers device status during normal operation.

● Allows to configure device setting after installation.

● Notifies users when a warning or alarm occurs.

● Allows users to query inverter history data.

2. Crown Monitor App

2-1. Download and install APP

> **Operating system requirement for your smart phone:**
> iOS system supports iOS 9.0 and above
> Android system supports Android 5.0 and above

User may Download "**Crown Monitor** " app from Apple Store or Google Play Store.

2-2. Initial Setup:

Step 1: Registration at first time

After the installation, please tap the shortcut icon to access this APP on your mobile screen. In the Home screen of App, tap "Register" to access "User Registration" page. Fill in your phone number then Crown Monitor App send OTP (One time password) to your Number. Verify your phone number by entering OTP.
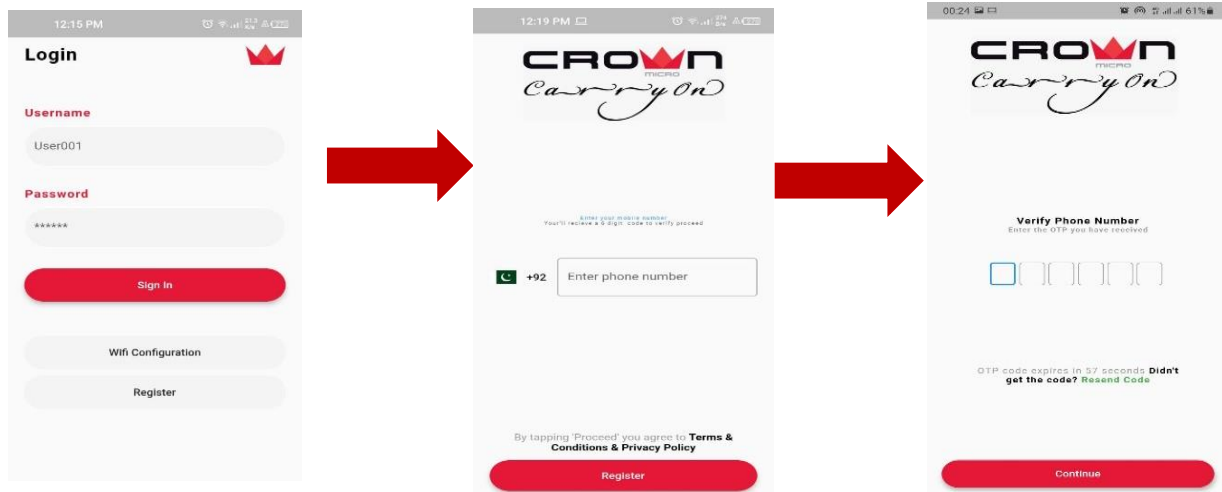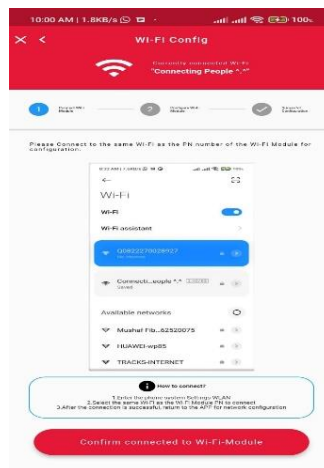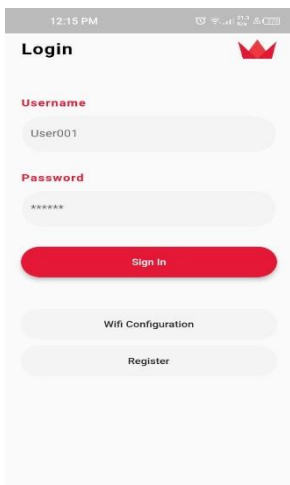
Then Registration window will pop up. Fill in all your Relevant Information and Tap "Register" icon to continue to other settings.
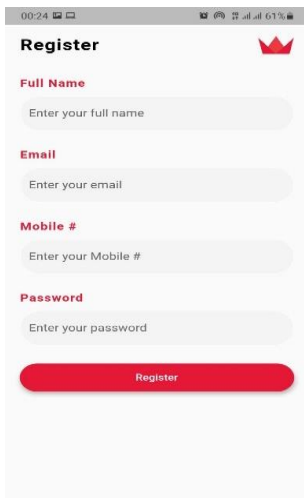
Step:2 Local Wi-Fi Module Configuration

In the Home Screen, tap "Wi-Fi Configuration" to access Wi-Fi Settings. There are detailed setup procedure listed below "How to Connect?" section. You may follow it to connect Module to Wi-Fi.

How to Connect?
1. Enter the phone system Settings WLAN
2. Select the Same Wi-Fi Module PN to connect
3. After the connection is successful, return to the App for network configuration


Go to "WLAN Settings" of phone and select connected Wi-Fi name. The connected Wi-Fi name is the same to your Wi-Fi Module PN number and enter default password "12345678".

Then Return to "Crown Monitor App" and tap button, when Wi-Fi module is connected successfully.
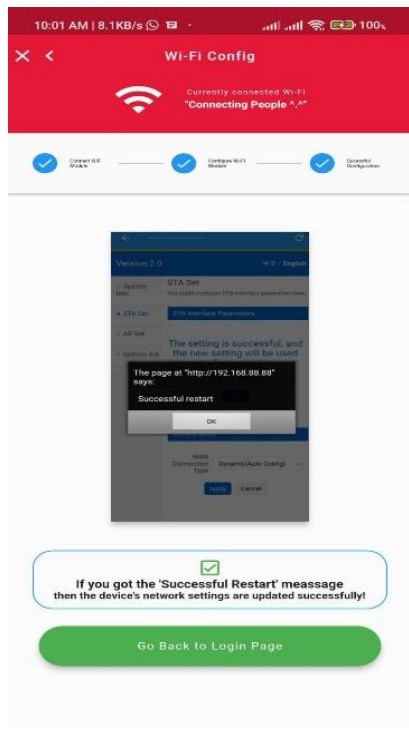
Step 3: Wi-Fi Network Settings:

Tap STA SET to select your local Wi-Fi Router name SSID (to access the Internet) and enter password.
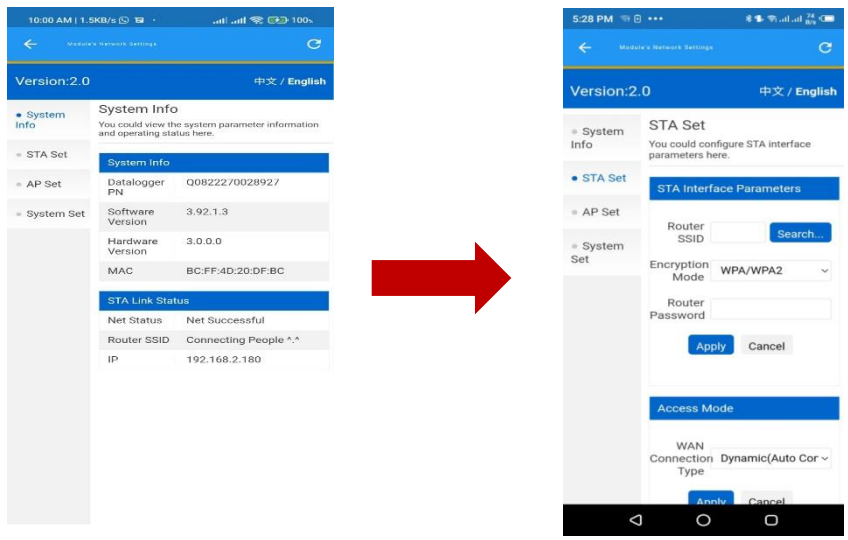
Step 4:
Tap "APPLY" to complete the Wi-Fi configuration between the Wi-Fi module and the Internet.

If the Connection Fails, please Repeat Step1 and Step2

Step 5: Login Successful

After Successful Login, User can access "Dashboard" page to Monitor currently Running devices.

User can Monitor overall situation and Energy information for Current power and Today power as below diagram.